



## Robbins has the world’s most comprehensive range of outside, inside and OTR envelope shapes and sizes.

Our unique Compression Molding Technology (CMT) uses proprietary rubber compounds, extruded into slugs, then molded for curing. CMT eliminates splicing the envelope, increasing durability, flexibility, and production life.

**Robbins Accu-Fit CMT™** envelopes improve retread appearance by reducing temperature variations and creating a perfect vacuum in the curing chamber to help ensure a strong bond of the tread to the tire.

([OutsideEnvelopeSearch.aspx](#)) **Accu-Fit II / Inner-Lope®** envelopes mold to the tire body, delivering uniform curing pressure and heat on the tread and tire body, including the bead area, for maximum bonding adhesion and less tread distortion.

<b>ACCU-FIT CMT™</b>				
<b>SIZE</b>	<b>O.D.</b>		<b>B. to B.</b>	
	Inch	MM	Inch	MM
2710-21	27	686	21	533
2711-20	27	686	20	508
2713-18	27	686	18	457
2715-16	27	686	16	406
2716-15	27	686	15	381
2910-25	29	737	25	635
2911-24	29	737	24	610

<b>ACCU-FIT CMT™</b>				
<b>SIZE</b>	<b>O.D.</b>		<b>B. to B.</b>	
	Inch	MM	Inch	MM
2913-22	29	737	22	559
2915-20	29	737	20	508
2916-19	29	737	19	483
3111-24	31	787	24	610
3113-22	31	787	22	559
3115-21	31	787	21	533
3117-18	31	787	18	457
3118-17	31	787	17	432
3119-16	31	787	16	406
3211-26	32	813	26	660
3213-24	32	813	24	610
3216-22	32	813	22	559
3218-19	32	813	19	483
3511-29	35	889	29	737
3513-27	35	889	27	686
3515-25	35	889	25	635
3517-23	35	889	23	584
3518-22	35	889	22	559
3519-21	35	889	21	533
3521-19	35	889	19	483
3812-31	38	965	31	787
3814-29	38	965	29	737
3816-28	38	965	28	711
3818-26	38	965	26	660
3820-24	38	965	24	610
3822-23	38	965	23	584
4012-34	40	1016	34	864

<b>ACCU-FIT CMT™</b>				
<b>SIZE</b>	<b>O.D.</b>		<b>B. to B.</b>	
	Inch	MM	Inch	MM
4014-32	40	1016	32	813
4016-29	40	1016	29	737
4018-27	40	1016	27	686
4020-26	40	1016	26	660
4022-25	40	1016	25	635
4213-37	42	1067	37	940
4215-35	42	1067	35	889
4217-34	42	1067	34	864
4214-32	42	1067	32	813
4218-30	42	1067	30	762
4219-30	42	1067	30	762
4220-28	42	1067	28	711
4221-29	42	1067	29	737
4222-26	42	1067	26	660
4223-27	42	1067	27	686
4224-23	42	1067	23	584
4413-39	44	1118	39	991
4415-38	44	1118	38	965
4416-35	44	1118	35	889
4417-36	44	1118	36	914
4418-34	44	1118	34	864
4419-33	44	1118	33	838
4420-31	44	1118	31	787
4421-32	44	1118	32	813
4422-29	44	1118	29	737
4423-30	44	1118	30	762
4513-44	45	1143	44	1118

<b>ACCU-FIT CMT™</b>				
<b>SIZE</b>	<b>O.D.</b>		<b>B. to B.</b>	
	Inch	MM	Inch	MM
4515-41	45	1143	41	1041
4516-40	45	1143	40	1016
4518-38	45	1143	38	965
4520-36	45	1143	36	914
4522-34	45	1143	34	864
4814-44	48	1219	44	1118

<b>OTR OUTSIDE ENVELOPES</b>	
<b>ITEM #</b>	<b>SIZE</b>
89135	91 X 35 OTR Outside Envelope
89028	90 x 28 OTR Outside Envelope
89728	97 x 28 OTR Outside Envelope
810028	100 x 28 OTR Outside Envelope
810040	100 x 40 OTR Outside Envelope
810630	106 x 30 OTR Outside Envelope
810635	106 x 35 OTR Outside Envelope
810640	106 x 40 OTR Outside Envelope
810920	109 x 20 OTR Outside Envelope
810924	109 x 24 OTR Outside Envelope
810930	109 x 30 OTR Outside Envelope
811430	114 x 30 OTR Outside Envelope
811435	114 x 35 OTR Outside Envelope
811930	119 x 30 OTR Outside Envelope
812430	124 x 30 OTR Outside Envelope
8206	20 x 6 OTR Outside Envelope
8208	20 x 8 OTR Outside Envelope

**OTR OUTSIDE ENVELOPES**

<b>ITEM #</b>	<b>SIZE</b>
82156	21.5 x 6 OTR Outside Envelope
821508	21.50 X 8 OTR Outside Envelope
823121	23.1 x 21 OTR Outside Envelope
82458	24.5 X 8 OTR Outside Envelope
82510	25 X 10 OTR Outside Envelope
826529	26.5 x 29 OTR Outside Envelope
82712	27 X 12 OTR Outside Envelope
827511	27.5 x 11 OTR Outside Envelope
828513	28.5 x 13 OTR
83614	36 X 14 OTR Outside Envelope
83019	39 X 19 OTR Outside Envelope
852518	52.5 x 18 OTR Outside Envelope
855510	55.5 X 10 OTR Outside Envelope
855514	55.5 x 14 OTR Outside Envelope
855515	55.5 x 15 OTR Outside Envelope
855517	55.5 x 17 OTR Outside Envelope
85613	56 x 13 OTR Outside Envelope
85813	58 x 13 OTR Outside Envelope
85824	58 x 24 OTR Outside Envelope
85717	58 X 17 OTR Outside Envelope
85830	58 x 30 OTR Outside Envelope
85926	59 x 26 OTR Outside Envelope
86015	60 x 15 OTR Outside Envelope
86020	60 x 20 OTR Outside Envelope
86130	61 x 30 OTR Outside Envelope
86310	63 x 10 OTR Outside Envelope
86312	63 x 12 OTR Outside Envelope

**OTR OUTSIDE ENVELOPES**

<b>ITEM #</b>	<b>SIZE</b>
86313	63 x 13 OTR Outside Envelope
86317	63 x 17 OTR Outside Envelope
86319	63 x 19 OTR Outside Envelope
86327	63 x 27 OTR Outside Envelope
86512	65 x 12 OTR Outside Envelope
86515	65 x 15 OTR Outside Envelope
86520	65 x 20 OTR Outside Envelope
86815	68 x 15 OTR Outside Envelope
87220	72 x 20 OTR Outside Envelope
87227	72 x 27 OTR Outside Envelope
87430	74 x 30 OTR Outside Envelope
87915	79 x 15 OTR Outside Envelope
87920	79 x 20 OTR Outside Envelope
88120	81 x 20 OTR Outside Envelope
88530	85 x 30 OTR Outside Envelope
88540	85 x 40 OTR Outside Envelope
88628	86 x 28 OTR Outside Envelope
89120	91 x 20 OTR Outside Envelope
89125	91 x 25 OTR Outside Envelope
89130	91 x 30 OTR Outside Envelope
89540	95 x 40 OTR Outside Envelope
89634	96 x 34 OTR Outside Envelope
89720	97 x 20 OTR Outside Envelope
89725	97 x 25 OTR Outside Envelope

**ACCU FIT II / INNER-LOPE® INSIDE ENVELOPES**

SIZE	O.D.		WIDTH	
	Inch	MM	Inch	MM
44X10-24.5	44	1118	10	254
40X8-24.5	40	1016	8	203
38X8-24.5	38	965	8	203
44X12-22.5	44	1118	12	305
42X10-22.5	42	1067	10	254
40X8-22.5	40	1016	8	203
38X8-22.5	38	965	8	203
35X8-22.5	35	889	8	203
42X10-20	42	1067	10	254
40X8-20	40	1016	8	203
38X8-20	38	965	8	203
35X8-20	35	889	8	203
32X8-20	32	813	8	203
42X10-19.5	42	1067	10	254
40X8-19.5	40	1016	8	203
38X8-19.5	38	965	8	203
35X8-19.5	35	889	8	203
32X8-19.5L	32	813	8	203
32X8-19.5M	32	813	8	203
29X7-19.5	29	737	7	178
35X8-17.5	35	889	8	203
32X8-17.5	32	813	8	203
29X7-17.5	29	737	7	178
27X5-17.5	27	686	5	127
32X8-16	32	813	8	203
29X7-16	29	737	7	178

**ACCU FIT II / INNER-LOPE® INSIDE ENVELOPES**

SIZE	SIZE		SIZE	
	Inch	MM	Inch	MM
27X5-16	27	686	5	127

**INDUSTRIAL ENVELOPES**

SIZE	O.D.		B. to B.	
	Inch	MM	Inch	MM
3814-29	38	965	29	737
3213-24	32	813	24	610
2916-19	29	737	19	483
2711-20	27	686	20	508
252-15	25	635	15	381
240-16	24	610	16	406
230-18	23	584	18	457



<b>OTR INSIDE ENVELOPES</b>	
<b>ITEM #</b>	<b>SIZE</b>
810175	10 x 17.5 OTR Inside Envelope
810195	10 x 19.5 OTR Inside Envelope
8100015	10.00 x 15 OTR Inside Envelope
810225	10.00 x 22.5 OTR Inside Envelope
8100020	10.00 x 20 OTR Inside Envelope
811195	11.00 x 19.5 OTR Inside Envelope
8110020	11.00 x 20 OTR Inside Envelope
8110022	11.00 x 22 OTR Inside Envelope
811225	11.00 x 22.5 OTR Inside Envelope
812225	12 x 22.5 OTR Inside Envelope
8120020	12.00 x 20 Hand-Built Envelope
813225	13.00 x 22.5 OTR Inside Envelope
8130024	13.00 x 24 OTR Inside Envelope
8140020	14.00 x 20 OTR Inside Envelope
8140024	14.00 x 24 OTR Inside Envelope
8140025	14.00 x 25 OTR Inside Envelope
815225	15.00 x 22.5 OTR Inside Envelope
815502500	15.5 X 25 OTR Inside Envelope
8160020	16.00 x 20 OTR Inside Envelope
8160025	16.00 x 25 OTR Inside Envelope
8165225	16.5 x 22.5 OTR Inside Envelope
8175025	17.5 x 25 OTR Inside Envelope
8180024	18.00 x 24 OTR Inside Envelope
8180025	18.00 x 25 OTR Inside Envelope
8180033	18.00 x 33 OTR Inside Envelope
820525	20.5 x 25 OTR Inside Envelope

<b>OTR INSIDE ENVELOPES</b>	
<b>ITEM #</b>	<b>SIZE</b>
8210025	21.00 x 25 OTR Inside Envelope
8210035	21.00 X 35 OTR Inside Envelope
823121	23.1 x 21 OTR Inside Envelope
8240035	24.00 x 35 OTR Inside Envelope
826529	26.5 x 25 OTR Inside Envelope
8270049	27.00 X 49 OTR Inside Envelope
829525	29.5 x 25 OTR Inside Envelope
829529	29.5 x 29 OTR Inside Envelope
8356533	33.5 x 33 OTR Inside Envelope
840012	4.00 x 12 OTR Inside Envelope
85008	5.00 x 8 OTR Inside Envelope
8600900	6.00 X 9 OTR Inside Envelope
86501000	6.50 x 10.00 OTR Inside Envelope
865016	6.50 X 16 OTR Inside Envelope
87001200	7.00 x 12.00 OTR Inside Envelope
870014	7.00 x 14 OTR Inside Envelope
870015	7.00 x 15 OTR Inside Envelope
870016	7.00 x 16 OTR Inside Envelope
870017	7.00 x 17 OTR Inside Envelope
870018	7.00 x 18 OTR Inside Envelope
870020	7.00 x 20 OTR Inside Envelope
872520	7.25 x 20 OTR Inside Envelope
87501000	7.50 x 10 OTR Inside Envelope
875014	7.50 x 14 OTR Inside Envelope
875015	7.50 x 15 OTR Inside Envelope
875016	7.50 x 16 OTR Inside Envelope
875018	7.50 x 18 OTR Inside Envelope
875020	7.50 x 20 OTR Inside Envelope

<b>OTR INSIDE ENVELOPES</b>	
<b>ITEM #</b>	<b>SIZE</b>
88175	8 x 17.5 OTR Inside Envelope
882515	8.25 x 15 OTR Inside Envelope
882520	8.25 x 20 OTR Inside Envelope
885175	8 x 17.5 OTR Inside Envelope
890016	9.00 x 16 OTR Inside Envelope
890020	9.00 x 20 OTR Inside Envelope
8900225	9.00 x 22.5 OTR Inside Envelope

© 2016 Robbins LLC | 3415 Thompson St. | Muscle Shoals, AL 35661

Toll Free: (800) 633-3312 | International: (256) 383-5441 | F: